					Ship	to morall
Work Ord	er ID 108287 - \ 9:45:50 AM	-1	*1082	287*	Tomas	Page 1
item ID: Revision ID: Item Name:	D4095-043 Wearplate Assembly	FRO	Accept	N9000401	OO* Setup Sta	14.21
Start Date: Required Date: Reference:	10/11/13 Start Qty: 12. : 10/25/13 Req'd Qty: 12.			Cust Item ID: Customer:		
Approvals:	Process Plan: QC:	Date:	Tooling: SPC (Y/N):	Date:	Run Sta	MRI
Sequence ID/ Work Center I	Operation Description		Set Up/ Run Hours		Plan Accept Reject Code Qty Qty	Reject Insp. Number Stamp
Draw Nbr D4095 100 *100* Waterjet FLOW CNC Water	Revision Nbr B FLOW WATER JE Memo 1-Cut a	T is per Dwg (D4095-3)	0.00		12	B. 13-10-14
*110 *110* QC Quality Control	Prog R 2-Debu	ev:	0.00		12 82	13-10-14
120 *120* QC Quality Control	QC8- Inspect parts Memo		0.00 27 9-89 0.00 B 1G 15		19	

DQA: Date: WORK ORDER NON-CONFORMANCE / UPDATE NCR: Yes / No QA Closed: Date: AGAINST DEPARTMENT/PROCESS DISPOSITION Work Order: Engineering Skid-tube Crosstube Water Jet Rework Small Fab Prod. Eng. Coor. Quality Part No. Machining Scrap Other Thermoforming Finishing Rec/Store/Packaging Use-as-is Composite Supplier Work Order Update Large Fab NCR No. Description of work order update Action Sign & Initial Root Chief Eng Description Date Verification QC Inspector Qtv or Non-conformance Cause Date Step Doc/Data Equip/Tooling Operator Material Setup Other

Landing Gear General Pressure/Forced Cvalized Bending Bend Grain Over/Under tolerance BOM/Route Temperature/Cure Centre Not Concentric to O/S Hardware Broken/Damaged Inspection Incomplete Part Incorrect Weld Cracks Wrong Stock Pulled Crushed/Crimped Instructions Incomplete/Unclear Part Lost/Missing Burrs Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Other Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Ripples in Bend Drill Holes Offset Torque Waves in Extrusion Drawing Out of Calibration Finish Out of Sequence **Turning Sequence**

Outside Dimensions

FAULT CATEGORY

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

Folio

Process
Supplier
Training
Unapproved

Large Fab

Large Fab

108287

Page 2

October-11-13 9:45:50 AM Item ID: D4095-043 Accept *N900040100* Setup Start Revision ID: Stop Wearplate Assembly Item Name: *12* 10/11/13 Start Qty: 12.00 Start Date: Cust Item ID: Required Date: 10/25/13 Req'd Qty: 12.00 *12* Customer: Reference: Run Start Approvals: Process Plan: Tooling: Date: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Reject Tool ID Tool # Plan Set Up/ Accept Reject Insp. Work Center ID Description Qty Qty Run Hours Code Number Stamp 130 0.00 NC BRAKE 12 *130* 0.00 Brake NC Memo Brake NC 1- bend section C-C first 2- Form on Brake as per Dwg D4095 using Jigs DT 8179 and DT 8155 3- Form Joggles (2) as per Dwg D4095 on brake using Jig DT 8157 68-6 140 QC5- Inspect part completeness to step on W/O 0.00 22 0 SAG *140* 13/0/16 0.00 QC Memo Quality Control Ensure joggle as per dwg D4095 Weld per dwg A/R Hardcoat S.S. Batch: MIZ7112 0.00 150 Large Fab *150*

0.00

Memo

13-10-31 BC

-3"											DUA	Date	
NCR:	/es	/ No				WORK ORDER NON-C	10	NFORM	/ANCE / UPI	DATE	QA Closed	: Date:	
	_			1 7 14					PART IN THE				
Work Orde	er:					DISPOSITION AGAINST D			EPARTMENT	PROCESS			
Part No					Scrap Machin Use-as-is Thermoform			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet od. Eng. Coor. ore/Packaging Supplier	Engineering Quality Other	
Root	T				Descrip	ption of work order update	1	nitial	Act	tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance		ief Eng	100000	ription	Date	Verification	, QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved							- 一般						
The said			General				AUL	T CATE	GORY	1 1	Ecological Company		
Landi		Bending Centre No Cracks	ot Concer	ntric to (D/S	Bend BOM/Route Broken/Damaged		Grain Hardwa Inspecti	ire ion Incomplete		Ovalized Over/Unde	-	Pressure/Forced Temperature/Cure Weld
		Crushed/ Cuffs	Crimped			Burrs Contamination		Instructions Incomplete/Unclear Maintenance			Part Lost/N Part Moved		Wrong Stock Pulled
11年12年		Heat Trea				Countersink		Mislabe		- Alg	Positioned	-	
The second second	100	Inspection	n Strip in	Tube		Cut Too Short		Misread	4		Pawer Loss	Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 108287 *108287* October-11-13 9:45:50 AM *N900040100* Item ID: D4095-043 Accept Setup Start Revision ID: Wearplate Assembly Item Name: *12* Start Qty: 12.00 Start Date: 10/11/13 Cust Item ID: Required Date: 10/25/13 Req'd Qty: 12.00 *12* Customer: Reference: Start Run Process Plan: Tooling: Date: Date: Approvals: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Tool ID Tool # Plan Accept Reject Reject Set Up/ Code Qty Number Stamp Work Center ID Description Qty Run Hours 0.00 160 QC10- Inspect visual per QSI004- ground welds *160*

170

180

Quality Control

QC5- Inspect part completeness to step on W/O

0.0013 10.31

170 QC

Quality Control

Memo

Memo

0.00

120

HandFinish Hand Finishing Memo

0.00

COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER

A/R ROCKGUARD BATCH: 127155

Page 3

Insp.

13-11-1

										DUA.	Date.	Na Ki
NCR: Ye	s / No				WORK ORDER NON-C	100	NFORM	MANCE / UPD	ATE	QA Closed:	Date:	
Work Order: Part No NCR No					Rework Skid-tube Crosstube Scrap Machining Small Fall Use-as-is Thermoforming Finishing			Crosstube Small Fab Finishing Composite	EPARTMENT,	Engineering Quality Other		
Root Cause	Date	Step	Qty	A STATE OF THE	otion of work order update or Non-conformance		Initial nief Eng	Actio Descri		Sign & Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved						The state of the s						
	-	_				AUL	T CATE	GORY	- Svo 34	CONTRACTOR		
Landing	Gear Bending Centre No Cracks Crushed/ Cuffs Heat Trea	Crimped	ntric to (D/S	General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink			Grain Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Mislabeled			tolerance tt ssing	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled
No.	Inspection		Tube		Cut Too Short		Misread			Power Loss/		Other

Offset

Out of Calibration
Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio Work Order ID 108287

108287

Page 4

October-11-13 9:45:50 AM

Required Date: 10/25/13

Item ID:

D4095-043

Accept

N900040100

Setup Start

Revision ID:

Item Name: Start Date:

Wearplate Assembly

10/11/13

Start Qty: 12.00

12 *12*

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

QC:

Req'd Qty: 12.00

Date: Date:

Tooling: SPC (Y/N):

Date: Date:

Tool # Plan

Code

Run

Accept

Qty

Start

Reject

Qty

Stop

Stop

Reject

Number

Insp.

Stamp

Sequence ID/ Work Center ID

190

100

QC Quality Control Operation Description

QC3-Inspect Part Finish

Memo

Set Up/ Run Hours

0.00

0.00

200

200

Packaging Packaging

Memo

Identify as per dwg & Stock Location:

0.00

DAS 6 9-89

210

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Pl 13-17-01

	22	
NCR:	Yes /	No
14611.	103	140

WORK ORDER NON-CONFORMANCE / UPDATE

DQA:	Date:		100
A FESSION NAMED IN		CONTRACTOR OF THE PARTY OF THE	13/00/06/04

New York On Date Holl Co.							, , , , , , , , , , , , , , , , , , ,		QA Closed:	Date				
Work Orde	Order: DISPOSITION						AGAINST DEPARTMENT/PROCESS							
					Rework Scrap Use-as-is Work Order Update	Th	Skid-tube Machining nermoforming Large Fab	Crosstube Small Fab Finishing Composite	Rec/Stor	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other			
Root				Descri	ption of work order update	Initia	al Ac	ction	Sign &					
Cause	Da	e Step	Qty	(or Non-conformance	Chief E	Eng Desc	cription	Date	Verification	QC Inspector			
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved						#								
17. 20					F	AULT Ç	ATEGORY				die in deze ganatie			
Landi	ng Gear		4	_	General	77.								
	Crack	e Not Conce		o/s	Bend BOM/Route Broken/Damaged Burrs	Insp	in dware pection Incomplete tructions Incomplete,	/Unclear	Ovalized Over/Under Part Incorred Part Lost/Mi	ct	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled			
	Cuffs	Treat			Contamination Countersink	-	intenance labeled		Part Moved Positioned V	Vrong				
q.		ction Strip i	Tube		Cut Too Short		read		Power Loss/		Other			
V.	_	es in Bend			Drill Holes	Offs	set							
#2 T	Torq	ie Waves in	Extrusio	n	Drawing	Out	t of Calibration				10. 11. 13			
9	Turni	ng Sequenc	2		Finish	Out	t of Sequence							
fig. a	Wave	/Twist in Tu	be		Folio	Out	rside Dimensions		100					

Picklist Print

October-11-13 9:45:54 AM

Work Order ID: 108287

108287

Parent Item: D4095-043 *D4095-043*

Parent Item Name: Wearplate Assembly

Start Date: 10/11/13

Required Date: 10/25/13

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A nerw issue DD 10.04.26 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	510.3940	2.275	29			
M304S16	GA								**	E	13-	10-10	

M126915

304/316 Sheet .063

Location Loc Qty Loc Code MAT020 510.3939998 123136 140.2 M126159 31.5

338.694

24.31

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA:	Date:		* 1
		11.55	O'CHERT

									QA Closed:	Date	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT,	PROCESS	
Part No NCR No).				Rework Scrap Use-as-is Work Order Update	The	Skid-tube Machining rmoforming Large Fab	Crosstube Small Fab Finishing Composite	55469912	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update	Initial		Action	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Chief Er	g Des	scription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved											
					F/	AULT CA	EGORY				
Landing	Gear				General						
	Bending Centre No	ot Conce	ntric to	o/s	Bend BOM/Route Broken/Damaged	Grain Hard			Ovalized Over/Under Part Incorre	-	Pressure/Forced Temperature/Cure Weld
	Crushed/	Crimped			Burrs	Instru	ictions Incomplete	e/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs				Contamination	Mair	tenance		Part Moved		
de la	Heat Trea	at			Countersink	Misla	beled	1.00	Positioned V	Vrong	
\$0.5 0	Inspectio	n Strip in	Tube		Cut Too Short	Misre	ad		Power Loss/	Surge	Otner
+1.	Ripples in	Bend			Drill Holes	Offse	t			GILLS IN	
NAME OF THE PARTY OF	Torque W	laves in E	xtrusio	n	Drawing	Out	f Calibration				
	Turning S	equence			Finish	Out	f Sequence				
E CONTRACTOR OF THE PARTY OF TH	Wave/Tw	vist in Tul	oe		Folio	Outs	de Dimensions	30			

DART AEROSPACE LTD	Work Order;	10828+
Description: Wearplate	Part Number:	D4095-3
Inspection Dwg: D4095 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	\$ 0.190	~	U	- JEMO1	
0.300	+/-0.010	304				
0.300	+/-0.010	.303	V			
2.432	+/-0.010	2.44	-			
3.227	+/-0.010	3.221	V			
4.06	+/-0.030					
2.50	+/-0.030	7.05	_			
4.98	+/-0.030	9.984	~			
8.43	+/-0.030	8.422				
11.50	+/-0.030	11.5			TIKMOG	
21.750	+/-0.010	21.75	~			
3.500	+/-0.010	3.5	_			
12.22	+/-0.030	12.07	/			
6.000	+/-0.010	6				
12.100	+/-0.010	12.1	~			
21.00	+/-0.030	21				
30.000	+/-0.010	30	-			
36.000	+/-0.010	30 36				
38.88	+/-0.030	38.875				
0.063	+/-0.010	0.06			UJKMOT	

	DAS	
Measured by:	Audited by: 27	Preliminary Approval:
Date: 13-/0-/4	Date: 15/0/5	Date:

Rev	Date	Change	Revised by	Approved
A	11.02.18	New Issue P/O D4095-043	KJ IN	11
В	11.11.08	Dimensions updated per Dwg Rev B	KJ KJ	A

DQA:	Date:	

WORK ORDER NON-CONFORMANCE / UPDATE

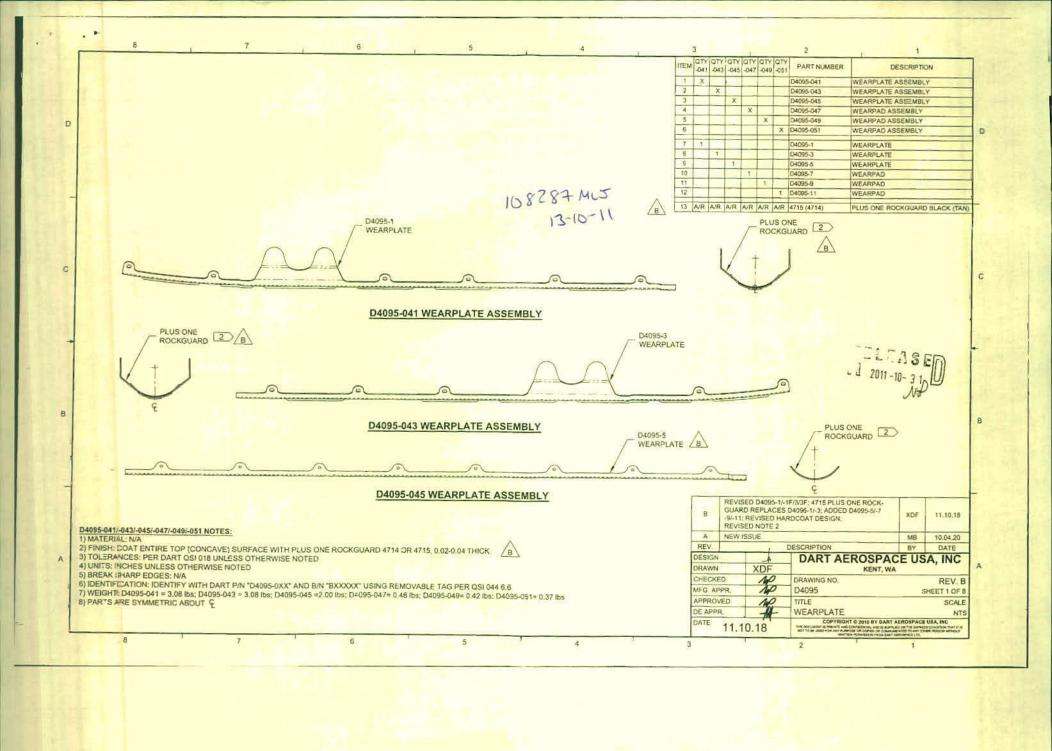
Yes / No NCR: QA Closed: Date: DISPOSITION AGAINST DEPARTMENT/PROCESS Work Order: Water Jet Engineering Skid-tube Crosstube Rework Part No. Machining Prod. Eng. Coor. Quality Small Fab Scrap Thermoforming Finishing Rec/Store/Packaging Other Use-as-is NCR No. Work Order Update Large Fab Composite Supplier Description of work order update Action Sign & Root Initial QC Inspector Cause Date Step Qty or Non-conformance Chief Eng Description Date Verification Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved **FAULT CATEGORY** Landing Gear General Bending Bend Grain Ovalized Pressure/Forced Centre Not Concentric to O/S BOM/Route Over/Under tolerance Temperature/Cure Hardware Broken/Damaged Cracks Inspection Incomplete Part Incorrect Weld Crushed/Crimped Wrong Stock Pulled Burrs Instructions Incomplete/Unclear Part Lost/Missing Cuffs Contamination Maintenance Part Moved Positioned Wrong Heat Treat Countersink Mislabeled Inspection Strip in Tube Power Loss/Surge Other Cut Too Short Misread Ripples in Bend **Drill Holes** Offset Torque Waves in Extrusion Drawing Out of Calibration **Turning Sequence** Finish Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

Folio



L						MODE CODES NOW		VEO.01	AANGE / LIDDATE		DQA.	Date.	
NCR:	'es	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UPDATE		QA Closed:	Date:	
Work Orde	er.					DISPOSITION			AGAIN	NST DE	PARTMENT,	/PROCESS	
Part No				Scrap N Use-as-is Thermo		Skid-tube Crosstu Machining Small I noforming Finish Large Fab Compos		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other				
Root					100000000000000000000000000000000000000	ription of work order update		Initial	Action	3	Sign &	Thursday.	1
Cause		Date	Step	Qty		or Non-conformance	Ch	nief Eng	Description		Date	Verification	QC Inspector
Doc/Data													1.55
Equip/Tooling						1							
Operator							1				## # P	ALC: NO PERSON NAMED IN COLUMN TWO IS NOT THE OWNER.	
Material												THE RESERVE	High Ma
Setup													
Other													157.17
Process													In the second
Supplier													
Training									12				
Unapproved											SI DI DI		
- V						\$7 L	AUI	LT CATE	GORY				
Landi	ng C	Gear			_	General							
	9	Bending				Bend		Grain			Ovalized		Pressure/Forced
No.		Centre No	ot Conce	ntric to	O/S	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspect	on Incomplete		Part Incorre	ct	Weld
		Crushed/	Crimped			Burrs		Instruct	ions Incomplete/Unclear	- 5	Part Lost/Mi	ssing	Wrong Stock Pulled

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Contamination Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Part Moved

Positioned Wrong

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

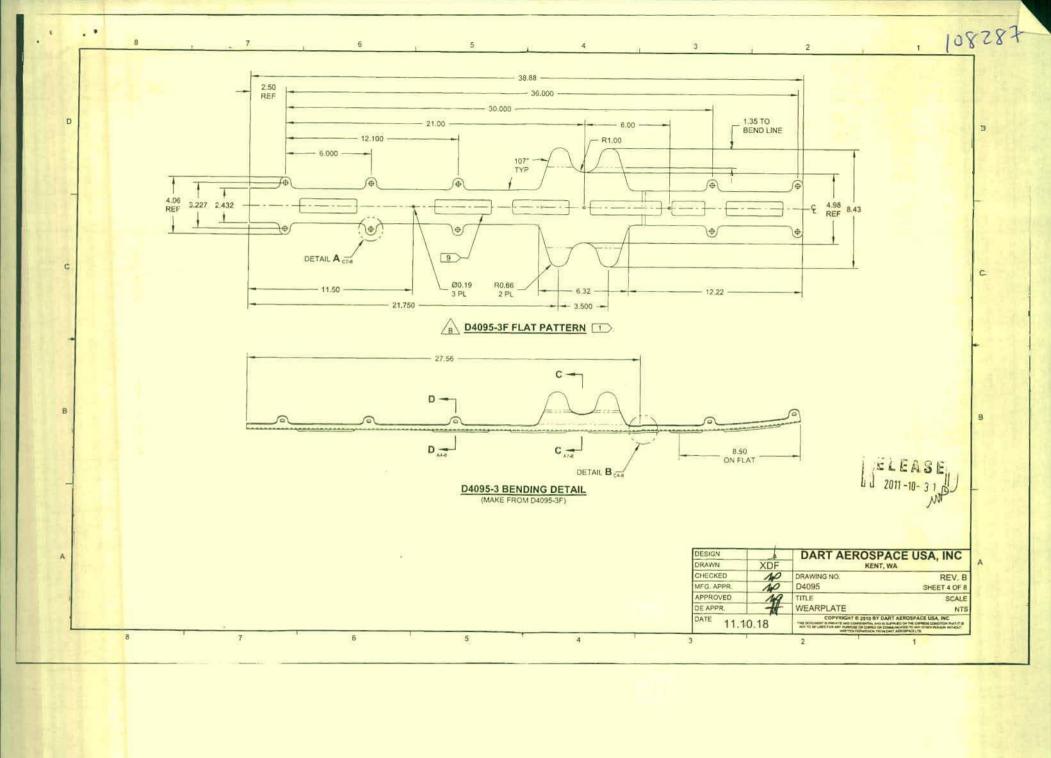
Cuffs

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

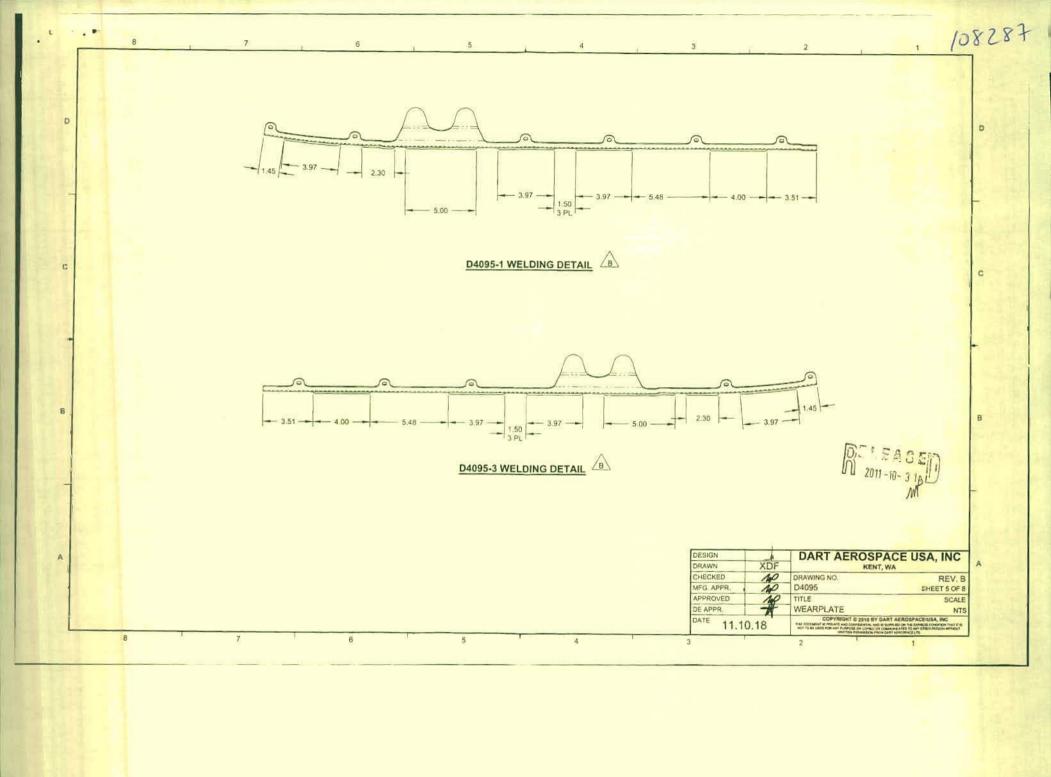


NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

 DQA:	Date:		4
			15.07

Million Control			7 (100)	SALT TO							QA Closed:	Date:	1947年	
Work Order: DISPOSITION								AGAINST DEPARTMENT/PROCESS						
Part No.				Rework Scrap Use-as-is		Therm	Skid-tube Machining noforming	Crosstube Small Fab Finishing	5 6 6 6 6 6	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other			
NCR N	10			-		Work Order Update			Large Fab	Composite		Supplier		
Root					Descri	ption of work order update	li	nitial	Ac	tion	Sign &		Acceptance of the second	
Cause		Date	Step	Qty	(or Non-conformance	Chi	ief Eng	Desc	ription	Date	Verification	QC Inspector	
Doc/Data														
Equip/Tooling			1								1-14			
Operator							4							
Material		1						l a			3 752			
Setup							=1							
Other											1			
Process											· 是		finally at	
Supplier		-						- 1			1 種			
Training	š _{ind}													
Unapproved						11.12	L				1 1			
With the second	TV						AUL	T CATE	SORY		(2.1)			
Landi					_	General				_	1		7	
S TE		Bending		100200000	_	Bend	\vdash	Grain		-	Ovalized		Pressure/Forced	
		Centre No	t Concer	ntric to	0/5	BOM/Route	Н	Hardwa		-	Over/Under	The state of the s	Temperature/Cure	
		Cracks Broken/Damaged				Н		on Incomplete		Part Incorrect Weld				
		Crushed/Crimped Burrs						ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled		
	$\overline{}$	Cuffs Contamination				Н	Mainte		1/2	Part Moved	venes			
Tag ve	Heat Treat Inspection Strip in Tube				Countersink		Mislabe			Positioned V		104		
C.		A.,		lube		Cut Too Short	\vdash	Misread	t.	L	Power Loss/	Surge	Other	
		Ripples in				Drill Holes		Offset			1980 A			
-		Forque W			1	Drawing			Calibration					
A.	Turning Sequence					Finish		Out of Sequence						



										DUA.	Date.	15 10 1 1 1 103
NCR: Ye	s / No				WORK ORDER NON-CONFORMANCE / UPDATE					QA Closed:	Date:	
Work Order:					DISPOSITION				AGAINST DE		PROCESS	
Part No					Rework Scrap Use-as-is Work Order Update	Scrap Machining Small Fab Use-as-is Thermoforming Finishing					Water Jet d. Eng. Coor. e/Packaging Supplier	Engineering Quality Other
Root	Date	Step	Qty		ption of work order update or Non-conformance		Initial nief Eng	Action Descript		Sign & Date	Verification	, QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved												
Landing	Goor				General	AUI	T CATE	SORY				
Landing	Landing Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat			Bend BOM/Route Broken/Damaged Burrs Contamination Countersink		Grain Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance			Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V	ssing	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled	
No. 10	Inspectio		Tube		Cut Too Short		Mislabeled Misread			Power Loss/Surge Other		

Offset

Out of Calibration

Out of Sequence

Cutside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

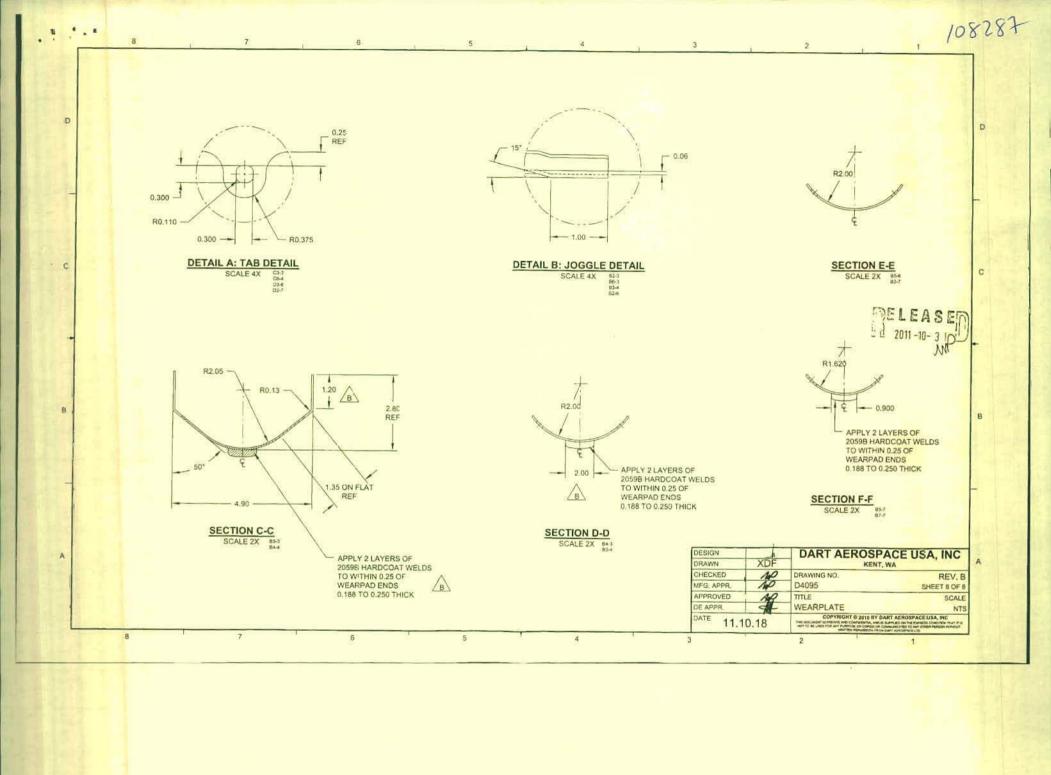
Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio



NCR: Yes / No

Qty

Step

Work Order:

Date

Part No.

NCR No.

Root

Cause Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier

WORK ORDER	NON-CONFORM	MANCE / UPDATE

Initial

Chief Eng

Skid-tube

Machining

Large Fab

Thermoforming

DISPOSITION

Work Order Update

Description of work order update

or Non-conformance

Rework

Use-as-is

Scrap

	DQA:	Date:	
UPDATE	QA Closed:	Date:	
AGAINST I	DEPARTMENT	/PROCESS	
Crosstube Small Fab Finishing Composite	Rec/Stor	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Action Description	Sign & Date	Verification	QC Inspector
- A -			
ete plete/Unclear	Ovalized Over/Under Part Incorrect Part Lost/Mi	at:	Pressure/Forced Teinperature/Cure Weld Wrong Stock Pulled
CONTROL OF THE PARTY OF THE PAR	A COLUMN TO THE PARTY OF THE PA	THANK	DATE OF THE PARTY

Training								
Unapproved	ŭ					- 7		
			F/	AUL	T CATEGORY	1400		1000年 東京
Landir	ng (Sear	General					
		Bending	Bend		Grain	19	Ovalized	Pressure/Forced
1	VCW/	Centre Not Concentric to O/S	BOM/Route		Hardware	7,0	Over/Under tolerance	Temperature/Cure
		Cracks	Broken/Damaged		Inspection Incomplete		Part Incorrect	Weld
		Crushed/Crimped	Burrs		Instructions Incomplete/Unclear		Part Lost/Missing	Wrong Stock Pulled
	N. Co.	Cuffs	Contamination		Maintenance	11	Part Moved	
		Heat Treat	Countersink		Mislabeled		Positioned Wrong	
		Inspection Strip in Tube	Cut Too Short		Misread	3	Power Loss/Surge	Other
Edit .	To leave	Ripples in Bend	Drill Holes		Offset			
		Torque Waves in Extrusion	Drawing		Out of Calibration	- 10		
		Turning Sequence	Finish		Out of Sequence			
		Wave/Twist in Tube	Folio		Outside Dimensions	IV I	C S	
H:/FORMS/Qu	ality	Assurance\approved QA/NCRWO Rev G			F 10	W.		·····································